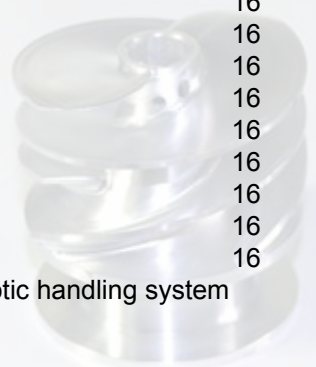


5 Axis Machining

	hrs/day
Mikron UCP 600 Vario	16
Mikron UCP 600 Vario	16
Mikron UCP 600 Vario	16
Mikron UCP 600 Vario	16
Mikron HSM 400 U*	16
Mikron HPM 450 U*	16
Mikron HPM 450 U*	16
Mikron HPM 450 U*	16
Mikron HPM 450 U*	16

*Fully automated with robotic handling system



Mill-Turn

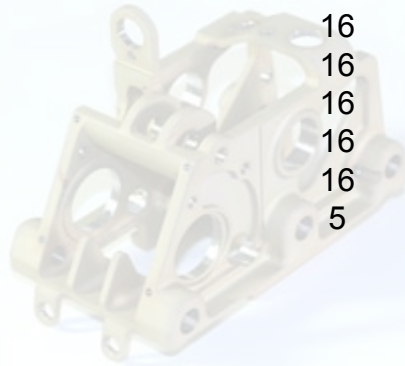
	hrs/day
Mazak QTM 250 MY	16
Mazak QTM 250 MY	16
Mazak QTM 250 Y Bar Feed*	16

*Fully automated with robotic handling system




Wire Erosion Cell

	hrs/day
Charmilles Cut 300	16
Charmilles Cut 300	16
Charmilles Cut 300	16
Charmilles 330 F	16
Charmilles 330 F	16
Charmilles 240	16
Actspark EDM hole Drill	5



Spark Erosion Cell

	hrs/day
Agie Innovation 3*	16
Agie Innovation 2*	16
Agie Impact 2*	16
Agie Hyper Spark 2*	16
Agie Challenge	8
Agie Form 2000	16
Bridgeport 540	5
Bridgeport 460	5



Quality/Inspection

Hexagon DEA Global Performance 70705 CMM (x:700 y:700 z:500)
 Hexagon DEA Pioneer 050604 CMM (x:500 y:600 z:400)
 Hexagon DEA Global Silver Advantage 122210 CMM (x:1200 y:2200 z:1000)
 Mitutoyo Euro M544 CMM
 Trimos VL600 Height Gauge
 Tesa Visio 300 Optical Measurement System
 Mantis Elite Stereo Inspection Magnifier
 Vision HD High Definition Video Inspection System
 SX 45 Microscope
 Keyence IM-7000 Series – Image Dimension Measurement System

Medium to Large Machining

	hrs/day
HPM 1350U	16
Mikron VCU 1200:	16