

Development Cell

Equipment	Technology	hrs/day
Mikron Vario 600	5-axis milling	15
Mikron Vario 600	5-axis milling	15
Mikron Vario 600	5-axis milling	15
Mikron Vario 600	5-axis milling	20
Mikron HSM 400 U*	5-axis milling	20
Mazak Itegregrex J200	5-axis mill-turn	15

*Fully automated with robotic handling system

Production Cell

Equipment	Technology	hrs/day
Mikron Vario 600*	5-axis milling	20
Mikron UCP 600	5-axis milling	15
Mikron VCP 800	4-axis milling	15
MT310 lathe	2-axis turning	12
MT208 lathe	3-axis turning	12

*Fully automated with robotic handling system

Wire Erosion Cell

Equipment	Technology	hrs/day
Charmilles 330	Wire Erosion	16
Charmilles 330	Wire Erosion	16
Charmilles 330	Wire Erosion	16
Charmilles 330	Wire Erosion	18
Charmilles 330	Wire Erosion	18
Charmilles 330	Wire Erosion	18
Charmilles 240	Wire Erosion	16
Charmilles 510	Wire Erosion	16
EDM hole Drill	EDM drilling	6

Spark Erosion Cell

Equipment	Technology	hrs/day
Agie Innovation 3*	Spark erosion	16
Agie Innovation 2*	Spark erosion	16
Agie Hyperspark 2*	Spark erosion	16
Agie Impact 2*	Spark erosion	16
Act Spark	Spark erosion	8
Agie Challenge	Wire erosion	10
Mikron UCP 600	5-axis milling	15
Bridgeport VMC 500	3-axis milling	10
Bridgeport VMC 460	3-axis milling	10